



1. ASSEMBLE FRAME AND PRE-HANG DOOR. APPLY WEATHER-STRIP TO JAMBS AND HEADER.

2. CAULK FLOOR AND CENTER UNIT IN OPENING.

3. PLUMB AND SQUARE UNIT AND SECURE JAMB FACE.

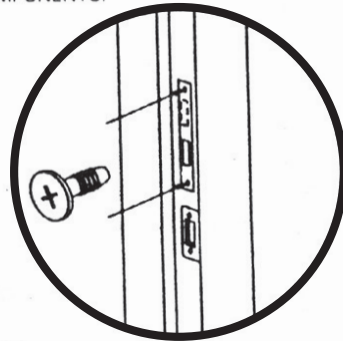
4. OPEN DOOR AND FASTEN JAMB TO ROUGH FRAME THROUGH COINED HOLES FOR SHIMLESS INSTALLATION.

5. INSERT TRIM PIECES. CAULK THRESHOLD AND TRIM PIECES. INSTALL CASING OR BRICK MOLD THROUGH SLOTS IN FRAME.

PLEASE NOTE:

- A COINED SHIMLESS INSTALLATION HOLES ARE THREADED SO THAT BACKING SHIMS ARE UNNECESSARY FOR NON-SQUARE OPENINGS
- B WEATHERSTRIP WILL INSTALL WITHOUT THE USE OF ADHESIVES, ON A PRESSURE FITTED BASIS INTO THE INTEGRAL POCKETED KERF. FRAME RABBET IS OVERSIZED TO 2-1/8" TO PREVENT HINGE BINDING & LATCHING PROBLEMS.
- C FLEX-FIT ADJUSTS FOR IMPERFECT WALLS BY USE OF PATENTED RETAINER SPRING CLIPS WHICH DO NOT RESTRICT THE ADAPTATION OF TRIM TO THE WALL EITHER UP AND DOWN OR ON AN ANGLE. RETAINER SPRING CLIP HAVE STRONG SPRING MEMORY FOR A TIGHT, STRONG, & DURABLE INSTALLATION.
- D FLEX-FIT IS PRE-HANGABLE.
- E FLEX-FIT MAY BE TRIMMED OUT WITH EITHER WOOD OR STEEL CASING.

- 6. INSTALL LOCKSET AND DEADBOLT ASSEMBLIES PER MANUFACTURER'S INSTRUCTIONS. LOCATE APPROPRIATE CENTER-TOCENTER DIMENSION ON FLIP-FLOP DEADBOLT PLATE. INSTALL FLIP-FLOP PLATE ON LOCK JAMB AND REMOVE REQUIRED KNOCKOUT. (SEE FLEX-FIT ACCESSORIES & COMPONENTS.



	7/93	TECH. DATA RELEASE
No.	DATE	DESCRIPTION
REVISIONS		



TECHNICAL DATA SHEET

**SPLIT STEEL FRAME
INSTALLATION
INSTRUCTIONS & NOTES**